

HAYNES<sup>®</sup> 25 alloy

Nominal Composition

**Weight %**

|                   |            |
|-------------------|------------|
| <b>Cobalt:</b>    | 51 Balance |
| <b>Nickel:</b>    | 10         |
| <b>Iron:</b>      | 3 max.     |
| <b>Chromium:</b>  | 20         |
| <b>Molybdenum</b> | 1 max.     |
| <b>Tungsten:</b>  | 15         |
| <b>Manganese:</b> | 1.5        |
| <b>Silicon:</b>   | 0.4 max.   |
| <b>Carbon:</b>    | 0.1        |